### Work Order ID 55675 January 27, 2010 11:24:34 AM

Page 1

Item ID:

D412-702-109B

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Harness Assembly

**Start Date:** 

Required Date: 2/05/10

1/27/10

QC:

Start Oty: 2.00

**Req'd Qty: 2.00** 



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Date: 10-1-27 Tooling:

Date:

SPC (Y/N):

Date:

Date: \_\_\_

Start Run

Stop



Sequence ID/ Work Center ID

Operation Description

Set Up/ **Run Hours**  Draw Number Draw Rev.

Accept Qty

Plan

Code

Reject **Qty** 

Reject Number

Insp. Stamp

**Draw Nbr** 

**Revision Nbr** 

100



Small Fab Small Fab

Assemble as per dwg ICA D412-702 p.79

0.00

0.00

2) Siolaloi

QC5- Inspect part completeness to step on W/O

Quality Control

110

120

Packaging

0.00

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-109B

CHG001

Memo

Memo

Memo

Location:

(a. 142/3 (2)

W/O:			WO	RK ORDER CHANG	GES					
DATE	STEP	PROCEDURE CHANGE			Ву	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	<b>:</b>	PAR #:	Fault Categ	jory:	NCR: Y	es N	o <b>DQA</b>	ı <b>:</b>	Date:	
Resolution: Disposition:			:	QA: N/0	Clos	sed:		Date: _		
NCR:		,	WORK ORDE	R NON-CONFORM	IANCE (N	CR)				
DATE	STEP	Description of NC		<del></del>	Veri			ification Approval		Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section C		Chief Eng	QC Inspector
					-					
							-		_	
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#### Work Order ID 55675

Page 2

January 27, 2010 11:24:34 AM

Item ID:

D412-702-109B

Accept

Setup Start



**Revision ID:** 

Item Name:

Harness Assembly

**Start Date:** 

Required Date: 2/05/10

1/27/10

Start Qty: 2.00

Req'd Qty: 2.00



**Cust Item ID:** 

**Customer:** 

Draw

Number

Reference:

Approvals:

Process Plan:

Date: **Tooling:**  Date:

Draw

Rev.

Run

Start

Stop

Stop

QC:

**Operation** 

Date:

SPC (Y/N):

Date:

Plan

Code

Accept

Qty

Reject Qty

Reject Insp. Number Stamp

Sequence ID/ Work Center ID

130

Description QC21- Final Inspection - Work Order Release **Run Hours** 

0.00

Set Up/

0.00

Memo

Quality Control

Dart Ae	rospace	e Ltd							7
W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	):	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQA</b>	:	_ Date: _	
	R	esolution:	Dispositio	n:	QA: N/C Cle	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR	)			
		Description of NC		Corrective Action Section	n B	Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Cian P		Verification App Section C Chie		QC Inspector
!									
	1		<del>                                     </del>			-			

#### **Picklist Print**

January 27, 2010 11:24:38 AM

Work Order ID: 55675

D412-702-109B

Parent Item Name: Harness Assembly

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



**Start Date: 1/27/10** 

Start Qty: 2.00

Required Date: 2/05/10

Required Oty: 2.00

Component Item ID/ Item Name AN960JD10LL

Replacement Mfg/ Item ID

Purch Purchased

Manufactured

Manufactured

Bin Primary Item Location No

No

No

Last Location

Route Seq ID 100

Unit of Measure Hand Each

Oty on

Remaining Qty To Pick 3,885.000 8.0000

Oty

Issued

Date Issued

Status

Page 1

117 1		

wasner	

D3573-3

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST

3885 19085 376 3509 19600

100

7.0000

2.0000

- 1 ( **4 m** from 1800 m 1800 m 1800 m 180 m 180





Adanter		

Warehouse	Loc Qty	Loc Cod
Location		

Main Warehouse ST

ST244

50473

45928 Main Warehouse 3 3

7

Each

4

Each

7.0000

2.0000

D3579-045



Shoulder Harness

Warehouse	Loc Qty	Loc Code
watenouse	<u>Loc Oty</u>	Lot Couc

100

Location Main Warehouse

ST272A

48559

W/O:		WORK ORDER CHANGES									
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Cate	gory:	NCR: Ye	s No D	QA:	Date: _			
Resolution:		esolution:	Disposition	າ:	QA: N/C Closed:				Date:		
NCR:			WORK ORD	ER NON-CONFORMA	NCE (N	CR)					
DATE	STEP	Description of NC			on B	Ver	ification	Approval	Approval		
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da		Section C	Chief Eng	QC Inspector		
		,									

January 27, 2010 11:24:38 AM

Work Order ID: 55675

Parent Item:

D412-702-109B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



**Start Date: 1/27/10** 

Required Date: 2/05/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/

Item Name

K62

Replacement Mfg/ Item ID

Purch Purchased

Purchased

Primary Bin Item Location No

No

Last Location Route Seq ID 100

Unit of Measure Each

Qty on Hand 19.0000

Loc Code

Remaining Qty To Pick 2.0000

Qty Issued Date Issued

Status

CLIP

Location Main Warehouse

ST

Warehouse

110957

100

19 19

Each

Loc Oty

2,943.000 8.0000

Nut

MS21042L3

Warehouse	Loc Qty	Loc Code
<b>Location</b>		
Main Warehouse		
ST	2943	
440044	2.5	

110844 35 111274 27 52 111668 112314 331 112385 498 113523 300 113537 700 113644 1000



W/O:	<u> </u>		\//	ORK ORDER CHANG	GES		·			
DATE STEP		PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		PAR #:	Fault Category: NCR: Yes			: Yes	No <b>DQA</b> : <b>Date</b> :			
		esolution:	Disposition: (		QA:	QA: N/C Closed:			Date:	
NCR:	. 1	,	WORK ORE	DER NON-CONFORM	IANCE	(NCR	)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	ction B	Sign & Date	Verific Secti	cation on C	Approval Chief Eng	Approval QC Inspector
				·		· · · · · · · · · · · · · · · · · · ·				
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					ı.					

### **Picklist Print**

Page 3

January 27, 2010 11:24:38 AM

Work Order ID: 55675

Parent Item:

D412-702-109B

Parent Item Name:

Harness Assembly

**Comments:** 

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



**Start Date: 1/27/10** 

Required Date: 2/05/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch Purchased Bin Primary Item Location No

Last Location Route Seq ID 100

Unit of Measure Each

Qty on Hand

Remaining Qty To Pick 384.0000 8.0000

Qty Issued Date Issued

Status

MS24693-S272

Screw

<u>Warehouse</u>	Loc Qty	Loc Cod
<b>Location</b>		
Main Warehouse		
CT.	384	

ST 384 9 111295 111548 75 300 112492

	1										
W/O:		N-1/2-2-1	WO	RK ORDER CHANG	ES	.100					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No:		PAR #:	Fault Cate	jory:	NCR: Yes No DQA: Date:						
Reso		solution:	Disposition	າ:	_ QA: N/C C	osed:	Date:				
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	<b>?</b> )	****				
DATE		Description of NC Section A			on B	Verific	ation	Approval	Approval		
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	k Secti		Chief Eng	QC Inspector		
	1		1			i		1	1		

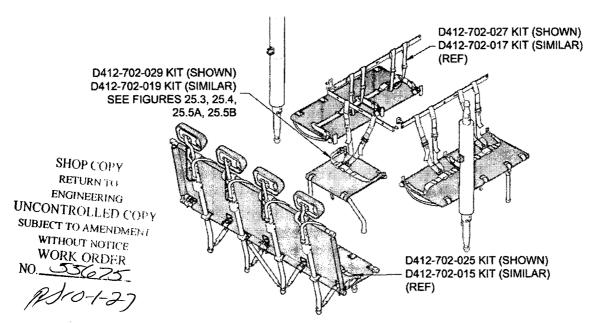


FIGURE 1.2. DART D412-702-019/-029 1-MAN 4-POINT SHOULDER HARNESS KIT (D412-702-029 KIT SHOWN, D412-702-019 KIT SIMILAR; D412-702-025/-027 KITS SHOWN FOR REFERENCE, D412-702-015/-017 KITS SIMILAR)

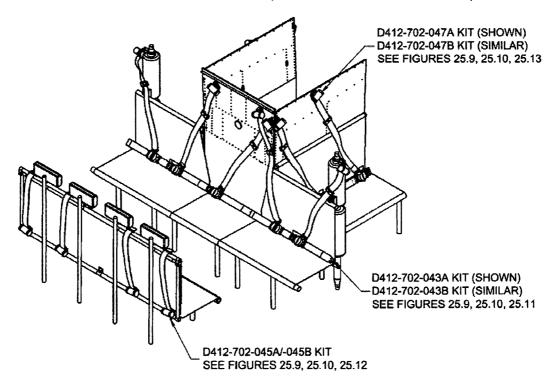


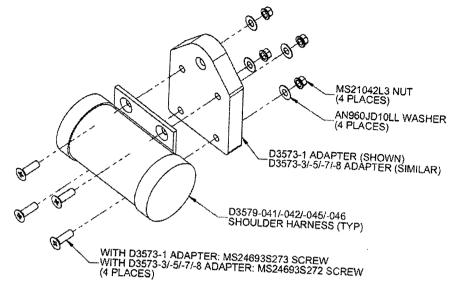
FIGURE 1.3. DART D412-702-041A 13-MAN 3-POINT SHOULDER HARNESS KIT (D412-702-041B KIT SIMILAR)

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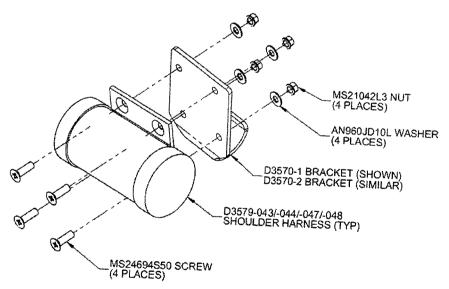
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		WORK ORDER CHANGES  Approval Approval										
DATE	STEP	PROCEDURE CHANGE			Ву		Date	Qty	Chief Eng / Prod Mgr	Approva QC Inspector		
		, , , , , , , , , , , , , , , , , , ,						<u> </u>				
}												
Part No:		PAR #:	Fault Cate	ory:	NCR: Yes No DQA: Date:							
		esolution:										
NCR:			WORK ORDE	R NON-CONFORMA	NCE (N	CR)						
DATE	STEP	Description of NC Section A	Corrective Action Section			ν		ation	Approval	Approval		
			Initial Chief Eng	Action Description Chief Eng		n & ate	Section C		Chief Eng	QC Inspector		
							•					
		•										



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)





DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

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